



MINIMUM LOT CHARGES

Effective 3/1/22

<u>ANODIZE PROCESS</u>	<u>LOT CHARGE</u>	<u>MEDIA BLAST</u>	<u>LOT CHARGE</u>
Anodize per MIL-A-8625, TYPE I DYED & NON-DYED	\$150.00	Sand Blast, Glass Bead	\$175.00
Anodize per MIL-A-8625, TYPE II DYED & NON-DYED	\$150.00	<u>MASKING</u>	\$100.00
Anodize per MIL-A-8625, TYPE III	\$175.00	<u>PAINT PROCESS</u>	
<u>CHEMICAL FILM PROCESS</u>		PAINT	\$250.00
Chemical Film	\$150.00	Enamel, Lacquer, Epoxy, Primer, Polyurethane (*If paint is in stock* Specialty paints will be additional charge)	
<u>PLATING PROCESS</u> (23 HOUR BAKE)		Dry Film Lube	\$175.00
Cad Plate	\$150.00	<u>DOW PROCESS</u>	
Electroless Nickel	\$250.00	Dow Process: Dow 7, 17 & 19	\$375.00
Copper Plate	\$250.00	<u>NON-DSTRUCTIVE TESTING</u>	
Zinc Plate	\$175.00	Fluorescent Penetrant Inspection	\$200.00
Nickel Plate	\$250.00	Magnetic Particle Inspection	\$225.00
Silver Plate	\$375.00	Pre-Penetrant Inspection	\$175.00
Tin Plate	\$200.00	Hardness	\$150.00
Etch Clean	\$175.00	Technical Sheets	\$75.00
Phosphate Ty. 'Z', 'M'	\$225.00	<u>PASSIVATE PROCESS</u>	
Clean	\$175.00	Passivate (Testing Included)	\$175.00
		<u>VAPOR DEGREASE CLEAN</u>	\$200.00
		<u>EMBRITTELEMENT RELIEF</u>	\$175.00
		<u>ELECTROPOLISH</u>	\$175.00
		<u>COPPER STRIP</u>	\$150.00

**HAZARDOUS WASTE SURCHARGE 10% ADDED TO ALL INVOICES

**EXPEDITE FEE - CONTACT ANAPLEX CORPORATION

**STRIPPING COST MAY VARY